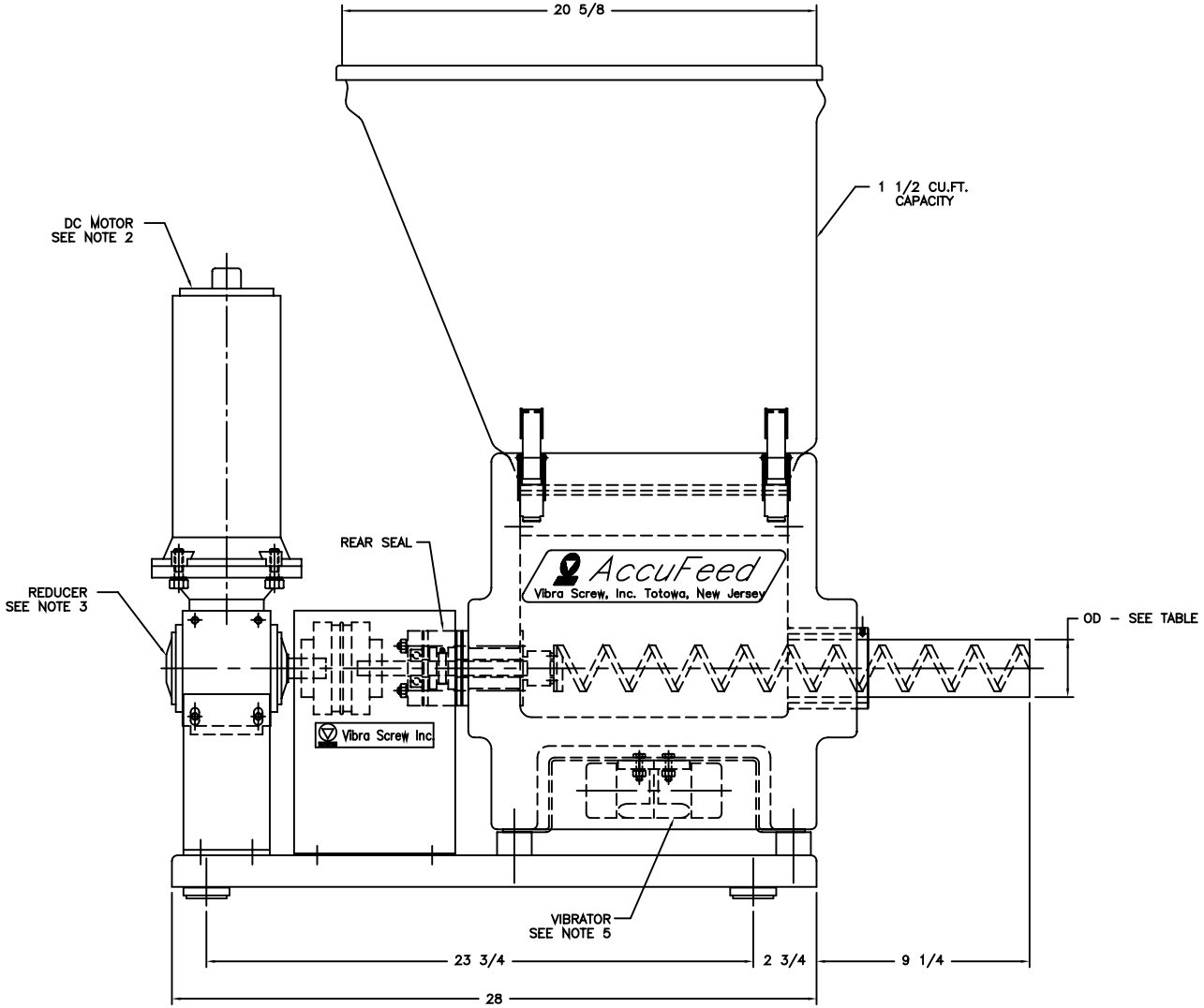

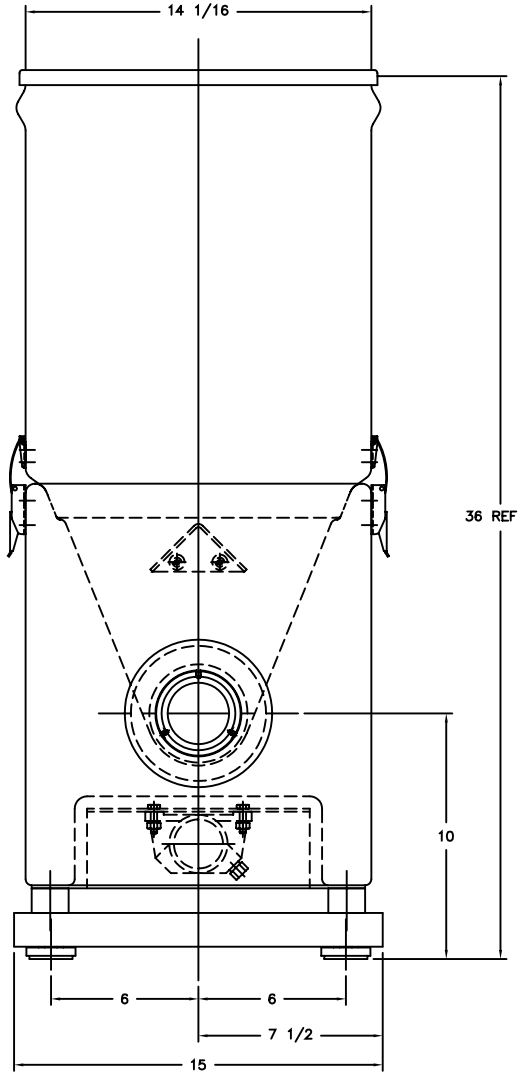

SCREW SIZE	TUBE OD
1/2"	3/4"
5/8"	7/8"
3/4"	1.050"
1"	1 1/2"
1 1/2"	2"
2"	2 1/2"

NOTES -

1. CONTACT MATERIAL - POLYETHYLENE, SCREW & TUBE - 304 SS
2. DRIVE MOTOR - 1/2 HP, TENV, 1750 RPM, 90 VA PERMANENT MAGNET DC MOTOR, 56 C-FACE, MODEL No. CDP-3330 OR EQUAL
3. SPEED REDUCER - MODEL #BMQ-818-10-R-56, 10:1 RATIO
4. CONTROLLER - STD. SCR CONTROLLER IN NEMA 4 ENCLOSURE, 115V/1/60HZ. INPUT
5. VIBRATOR - MODEL No. VBM-2/M, 3600 RPM, 115V/1/60HZ.
6. CARBON STEEL SURFACES TO BE PAINTED W/ STD. V.S. WHITE ENAMEL

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DO NOT SCALE PRINT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX = ±.01
.XXX = ±.005
FRACTIONAL = ±1/32"
ANGULAR = ±1/2°
BREAK SHARP EDGES .005-.015
ALL SMALL FILLETS .020-.040R.

Vibra Screw Incorporated
755 Union Blvd. Totowa, N.J. 07512-2207

TITLE: 1/2" THRU 2" AccuFeed FEEDER
STANDARD DIMENSIONS

REV.	DESCRIPTION	DWN. BY DATE	CHK. BY DATE	APP. BY DATE	ELEC. APP. DATE
1	RELEASED FOR WEBSITE	JVP 5/6/06			

SCALE: 1/4"=1"
CAD FILE NAME: N:\FEEDER\SCREW\ACCUFEED\STDASSY\17687
DWG. NO.: AF-17687
REV. NO.: 1